

# Clearcoat U-Sil 120 GL

## 1-pack polysiloxane urethane coating material

### Product description:

Clearcoat U-Sil 120 GL is a coating material based on sol-gel technology with very good corrosion protection. The stable hydrophobic surface decreases soiling and improves the easy-to-clean features.

### Fields of application:

light metal surfaces (Al, Anodized Al, Mg, window and door frames), Stainless Steel, heat-exchangers

### Product features:

- one coat paint
- DTM (direct-to-metal) coating
- transparent
- doesn't contain alcohol (Methanol)
- no cromating is required
- resistant against humidity and temperature changes
- chromate and lead-free
- stable under alkaline conditions (pH 12.5)

### Product data:

#### Color:

colorless transparent, glossy

#### Delivery form:

1kg can  
25kg hobbock  
200kg steel drum

#### Shelf life:

At least 6 months in closed original can, stored at cool, dry conditions.

### Technical data:

#### Type of binder:

Polysiloxane-Urethane-Resin

#### Solid content:

approx. 40 % non-volatile matter (theoretical value)

#### Density:

1.015 g/L

<b>Consumption:</b>	The needed consumption depends on the roughness of the surface and application method and is about 20 g/m <sup>2</sup> .
<b>Temperature resistance:</b>	-20°C to +250 °C
<b>Chemical resistance:</b>	resistant against a range of organic solvent and base chemicals

<b>Salt spray test</b> DIN 50021-SS	> 1.500 h pass, no damage No delamination or corrosion at scribe
<b>Condensation water test</b> DIN 55017 KK	9 weeks (1.512 h) No blisters, no corrosion
<b>Cross cut adhesion test</b> DIN EN ISO 2409	GT/TT = 0
<b>Accelerated weathering</b> according to DIN EN ISO 16474-3 (Method A, Cycle 1)	after 1.000 h no color/gloss changing no blisters, corrosion or delamination
<b>Degree of gloss</b>	High gloss
<b>Contact angle</b> (water)	104°
<b>formability / T-Bend Test</b> DIN EN 13523-	No cracks, T0 to T3
<b>Filiform corrosion test</b> DIN EN 3665	After 500 h No damage
<b>MEK-Test</b> >100 DH with nonwoven DIN EN 13523-11	> 100 DH, passed test

## Processing:

<b>Surface treatment:</b>	Depends on the coated surface. In any case the surface must be free of dirt, dust and grease. We recommend alkaline cleaning for Aluminum, Magnesium and Stainless Steel.
<b>Application:</b>	Spraying Nozzle size: 0.8 – 1.5 mm Spray pressure: 2.0 – 2.5 bar  Dip or flood
<b>Drying:</b>	<b>140°C / 40 min</b> <b>160°C / 30 min</b> <b>180°C / 10 min</b> <b>250°C / 2 min</b> <b>(object temperature!)</b>
<b>Coating thickness:</b>	3 – 10 µm dry

**Cleaning of tools:** thinner for 2 component paints

The given data is for guidance only and is not a legally binding guarantee. The product has the properties described above. The product information can and is only intended to provide non-binding advice.

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**NTC Nano Tech Coatings GmbH**, Marpinger Weg 2, 66636 Tholey, Germany, Tel.: +49 6853 96111-00, [info@ntcgmbh.com](mailto:info@ntcgmbh.com)